

## Tubes et tuyaux sans soudure À paroi épaisse

Marmon/Keystone tient une ligne complète de tubes et tuyaux sans soudure à **paroi épaisse** pour des applications sous pression ou mécaniques. Nous pouvons expédier ces produits directement de nos vastes inventaires à Boucherville, Québec et Burlington, Ontario.

Notre inventaire se compose de toutes les spécifications standards ainsi que les articles difficiles à localiser. Nos inventaires sont conçus pour satisfaire vos exigences. Nous couperons le matériau à **paroi épaisse** selon vos longueurs spécifiques pour vous permettre d'acheter seulement ce dont vous avez besoin, sans aucune perte.

Marmon/Keystone possède le matériel sans soudure à **paroi épaisse** qui convient à vos besoins. Pour des pièces machines tels que engrenages, cylindres hydrauliques, essieux et rouleaux pour les Moulin d'acier et de papier; considérez la **paroi épaisse** sans soudure comme le substitue économique pour ces pièces.

Les produits de Marmon/Keystone peuvent aussi bien être utilisés pour des applications sous pression que pour toutes les utilisations possibles dans les raffineries, les usines chimiques et les centrales mécaniques.

Combinez vos commandes de tubes et tuyaux sans soudure à **paroi épaisse** avec d'autres produits tubulaires de Marmon/Keystone, tel que Etirés à froid sans joint, Etirés sur Mandrin, Conduites Hydrauliques, tubes à alliages, tubes et tuyaux d'acier inoxydable et obtenez ainsi tous vos produits d'un seul et unique fournisseur.

Contactez votre centre de service tubulaire Marmon/Keystone dès aujourd'hui pour un service rapide.

## Pesanteurs et dimensions des tuyaux Sans joint et avec soudure

Épaisseur de paroi en pouces – chiffres en bleu poids au pied à la livre

Dimension De tuyau	Dis. Ext. pouces	5	10	20	30	40	Reg.	60	80	Extra Robuste	100	120	140	160	Double extra robuste
1/8	.405	.035 <b>.1383</b>	.049 <b>.1863</b>			.068 <b>.2447</b>	.068 <b>.2447</b>		.095 <b>.3145</b>	.095 <b>.3145</b>					
1/4	.540	.049 <b>.2570</b>	.065 <b>.3297</b>			.088 <b>.4248</b>	.088 <b>.4248</b>		.119 <b>.5351</b>	.119 <b>.5351</b>					
3/8	.675	.049 <b>.3276</b>	.065 <b>.4235</b>			.091 <b>.5676</b>	.091 <b>.5676</b>		.126 <b>.7388</b>	.126 <b>.7388</b>					
1/2	.840	.065 <b>.5380</b>	.083 <b>.6710</b>			.109 <b>.8510</b>	.109 <b>.8510</b>		.147 <b>1.088</b>	.147 <b>1.088</b>				.187 <b>1.304</b>	.294 <b>1.714</b>
3/4	1.050	.065 <b>.6838</b>	.083 <b>.8572</b>			.113 <b>1.131</b>	.113 <b>1.131</b>		.154 <b>1.474</b>	.154 <b>1.474</b>				.218 <b>1.937</b>	.308 <b>2.441</b>
1	1.315	.065 <b>.8678</b>	.109 <b>1.404</b>			.133 <b>1.679</b>	.133 <b>1.679</b>		.179 <b>2.172</b>	.179 <b>2.172</b>				.250 <b>2.844</b>	.358 <b>3.659</b>
1 1/4	1.660	.065 <b>1.107</b>	.109 <b>1.806</b>			.140 <b>2.273</b>	.140 <b>2.273</b>		.191 <b>2.997</b>	.191 <b>2.997</b>				.250 <b>3.765</b>	.382 <b>5.214</b>
1 1/2	1.900	.065 <b>1.274</b>	.109 <b>2.085</b>			.145 <b>2.718</b>	.145 <b>2.718</b>		.200 <b>3.631</b>	.200 <b>3.631</b>				.281 <b>4.859</b>	.400 <b>6.408</b>
2	2.375	.065 <b>1.604</b>	.109 <b>2.638</b>			.154 <b>3.653</b>	.154 <b>3.653</b>		.218 <b>5.022</b>	.218 <b>5.022</b>				.343 <b>7.44</b>	.436 <b>9.029</b>
2 1/2	2.875	.083 <b>2.475</b>	.120 <b>3.531</b>			.203 <b>5.793</b>	.203 <b>5.793</b>		.276 <b>7.661</b>	.276 <b>7.661</b>				.375 <b>10.01</b>	.552 <b>13.70</b>
3	3.500	.083 <b>3.029</b>	.120 <b>4.332</b>			.216 <b>7.576</b>	.216 <b>7.576</b>		.300 <b>10.25</b>	.300 <b>10.25</b>				.438 <b>14.32</b>	.600 <b>18.58</b>
3 1/2	4.000	.083 <b>3.472</b>	.120 <b>4.973</b>			.226 <b>9.109</b>	.226 <b>9.109</b>		.318 <b>12.50</b>	.318 <b>12.50</b>				.636 <b>22.85</b>	.674 <b>22.85</b>
4	4.500	.083 <b>3.915</b>	.120 <b>5.613</b>			.237 <b>10.79</b>	.237 <b>10.79</b>	.281 <b>12.66</b>	.337 <b>14.98</b>	.337 <b>14.98</b>		.438 <b>19.00</b>		.531 <b>22.51</b>	.674 <b>27.54</b>
4 1/2	5.000					.247 <b>12.53</b>				.355 <b>17.61</b>				.710 <b>32.53</b>	
5	5.563	.109 <b>6.349</b>	.134 <b>7.770</b>			.258 <b>14.62</b>	.258 <b>14.62</b>		.375 <b>20.78</b>	.375 <b>20.78</b>		.500 <b>27.04</b>		.625 <b>32.96</b>	.750 <b>38.55</b>
6	6.625	.109 <b>7.585</b>	.134 <b>9.289</b>			.280 <b>18.97</b>	.280 <b>18.97</b>		.432 <b>28.57</b>	.432 <b>28.57</b>		.562 <b>36.39</b>		.719 <b>45.35</b>	.864 <b>53.16</b>
7	7.625					.301 <b>23.57</b>				.500 <b>38.05</b>				.875 <b>63.08</b>	
8	8.625	.109 <b>9.914</b>	.148 <b>13.40</b>	.250 <b>22.36</b>	.277 <b>24.70</b>	.322 <b>28.55</b>	.322 <b>28.55</b>	.406 <b>35.64</b>	.500 <b>43.39</b>	.500 <b>43.39</b>	.593 <b>50.87</b>	.719 <b>60.71</b>	.812 <b>67.76</b>	.906 <b>74.69</b>	.875 <b>72.42</b>
9	9.625					.342 <b>33.90</b>				.500 <b>48.72</b>					
10	10.750	.134 <b>15.19</b>	.165 <b>18.70</b>	.250 <b>28.04</b>	.307 <b>34.24</b>	.365 <b>40.48</b>	.365 <b>40.48</b>	.500 <b>54.74</b>	.594 <b>64.43</b>	.500 <b>54.74</b>	.719 <b>77.03</b>	.844 <b>89.29</b>	1.000 <b>104.1</b>	1.125 <b>115.6</b>	
11	11.750					.375 <b>45.56</b>				.500 <b>60.08</b>					
12	12.750	.165 <b>22.18</b>	.180 <b>24.20</b>	.250 <b>33.38</b>	.330 <b>43.77</b>	.406 <b>53.53</b>	.375 <b>49.56</b>	.562 <b>73.16</b>	.688 <b>88.63</b>	.500 <b>65.42</b>	.844 <b>107.3</b>	1.000 <b>125.5</b>	1.125 <b>139.7</b>	1.312 <b>160.3</b>	
14	14.000		.250 <b>36.71</b>	.312 <b>45.68</b>	.375 <b>54.57</b>	.437 <b>63.37</b>	.375 <b>54.57</b>	.594 <b>85.05</b>	.750 <b>106.1</b>	.500 <b>72.09</b>	.938 <b>130.9</b>	1.094 <b>150.8</b>	1.250 <b>170.2</b>	1.406 <b>189.1</b>	
16	16.000		.250 <b>42.05</b>	.312 <b>52.36</b>	.375 <b>62.58</b>	.500 <b>82.77</b>	.375 <b>62.58</b>	.656 <b>107.5</b>	.844 <b>136.6</b>	.500 <b>82.77</b>	1.031 <b>164.8</b>	1.219 <b>192.4</b>	1.438 <b>223.6</b>	1.594 <b>245.2</b>	
18	18.000		.250 <b>47.39</b>	.312 <b>59.03</b>	.438 <b>82.06</b>	.562 <b>104.8</b>	.375 <b>70.59</b>	.750 <b>138.2</b>	.938 <b>170.9</b>	.500 <b>93.45</b>	1.156 <b>208.0</b>	1.375 <b>244.1</b>	1.562 <b>274.2</b>	1.781 <b>308.5</b>	
20	20.000		.250 <b>52.73</b>	.375 <b>78.60</b>	.500 <b>104.1</b>	.594 <b>123.1</b>	.375 <b>78.60</b>	.812 <b>166.4</b>	1.031 <b>208.9</b>	.500 <b>104.1</b>	1.281 <b>256.1</b>	1.500 <b>296.4</b>	1.750 <b>341.1</b>	1.968 <b>379.0</b>	
22	22.000		.250 <b>58.07</b>	.375 <b>86.61</b>	.500 <b>114.8</b>		.375 <b>86.61</b>	.875 <b>197.4</b>	1.125 <b>250.8</b>	.500 <b>114.8</b>	1.357 <b>302.9</b>	1.625 <b>353.6</b>	1.875 <b>403.0</b>	2.125 <b>451.1</b>	
24	24.000		.250 <b>63.41</b>	.375 <b>94.62</b>	.562 <b>140.7</b>	.688 <b>171.3</b>	.375 <b>94.62</b>	.969 <b>238.3</b>	1.219 <b>296.6</b>	.500 <b>125.5</b>	1.531 <b>367.4</b>	1.812 <b>429.4</b>	2.062 <b>483.1</b>	2.343 <b>541.9</b>	
26	26.000		.312 <b>85.73</b>				.375 <b>102.6</b>			.500 <b>136.2</b>					
28	28.000		.312 <b>92.26</b>	.500 <b>146.9</b>	.625 <b>182.7</b>		.375 <b>110.6</b>			.500 <b>146.9</b>					
30	30.000		.312 <b>99.08</b>		.625 <b>196.09</b>		.375 <b>118.65</b>			.500 <b>157.5</b>					
34	34.000		.312 <b>112.4</b>		.625 <b>222.8</b>	.688 <b>244.6</b>	.375 <b>134.7</b>			.500 <b>178.9</b>					
36	36.000		.312 <b>119.1</b>		.625 <b>236.1</b>	.688 <b>282.4</b>	.375 <b>142.7</b>			.500 <b>189.6</b>					
42	42.000				.625 <b>276.2</b>	.688 <b>330.4</b>	.375 <b>166.7</b>			.500 <b>221.6</b>					

# Marmon/Keystone Canada Inc.

Nous ajoutons de nouvelles dimensions périodiquement.

Si la dimension demandée n'apparaît pas, veuillez communiquer avec nous.

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>2"IPS</b> <b>2<sup>3</sup>/<sub>8</sub>" D.E.</b> (2.375")	.154	2.057	3.65
	.218	1.939	5.02
	.343	1.689	7.44
	.436	1.503	9.03
<b>2<sup>5</sup>/<sub>8</sub>" D.E.</b> (2.625")	.375	1.875	9.01
	.500	1.625	11.35
	.625	1.375	13.35
<b>2<sup>1</sup>/<sub>2</sub>"IPS</b> <b>2<sup>7</sup>/<sub>8</sub>" D.E.</b> (2.875")	.203	2.469	5.79
	.276	2.323	7.66
	.375	2.125	10.01
	.552	1.771	13.70
	.750	1.375	17.02
<b>3" D.E.</b> (3.000")	.375	2.250	10.51
	.438	2.125	11.98
	.500	2.000	13.35
	.625	1.750	15.85
	.750	1.500	18.02
	.875	1.250	19.86
<b>3<sup>1</sup>/<sub>4</sub>" D.E.</b> (3.250")	.500	2.250	14.69
	.750	1.750	20.03
	.875	1.500	22.19
	1.000	1.250	24.03
<b>3<sup>3</sup>/<sub>8</sub>" D.E.</b> (3.375")	.563	2.249	16.91
<b>3"IPS</b> <b>3<sup>1</sup>/<sub>2</sub>" D.E.</b> (3.500")	.216	3.068	7.58
	.300	2.900	10.25
	.438	2.624	14.32
	.500	2.500	16.02
	.563	2.374	17.66
	.600	2.300	18.58
	.750	2.000	22.03
	.875	1.750	24.53
	1.000	1.500	26.70

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>3<sup>3</sup>/<sub>4</sub>" D.E.</b> (3.750")	.500	2.750	17.36
	.750	2.250	24.03
	.875	2.000	26.87
	1.000	1.750	29.37
<b>3<sup>1</sup>/<sub>2</sub>"IPS</b> <b>4" D.E.</b> (4.000")	.226	3.548	9.11
	.318	3.364	12.50
	.375	3.250	14.52
	.500	3.000	18.69
	.625	2.750	22.53
	.636	2.728	22.85
	.750	2.500	26.03
	.875	2.250	29.20
	1.000	2.000	32.04
	1.125	1.750	34.54
1.250	1.500	36.71	
<b>4<sup>1</sup>/<sub>4</sub>" D.E.</b> (4.250")	.500	3.250	20.03
	.625	3.000	24.20
	.750	2.750	28.04
	.875	2.500	31.54
	1.000	2.250	34.71
	1.125	2.000	37.55
	1.250	1.750	40.05
<b>4<sup>3</sup>/<sub>8</sub>" D.E.</b> (4.375")	.375	3.625	16.02
	.750	2.875	29.04

IPS: ASTM A 106B, A106C, A53B, API 5LB

HRSST: A106, A519

# Marmon/Keystone Canada Inc.

## Tubes et tuyaux sans joint à paroi épaisse

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>4" IPS</b> <b>4 1/2" D.E.</b> (4.500")	.237	4.029	10.79
	.337	3.825	14.98
	.438	3.624	19.00
	.500	3.500	21.36
	.531	3.438	22.51
	.625	3.250	25.87
	.674	3.152	27.54
	.750	3.000	30.04
	.875	2.750	33.88
	1.000	2.500	37.38
	1.125	2.250	40.55
	1.250	2.000	43.39
	1.500	1.500	48.06
	<b>4 5/8" D.E.</b> (4.625")	.500	3.625
1.200		2.225	43.89
<b>4 3/4" D.E.</b> (4.750")	5.000	3.750	22.70
	.625	3.500	27.53
	.750	3.250	32.04
	.875	3.000	36.21
	1.000	2.750	40.05
	1.125	2.500	43.55
	1.250	2.250	46.73
	1.500	1.750	52.06
<b>5" D.E.</b> (5.000")	.375	4.250	18.52
	.438	4.125	21.34
	.500	4.000	24.03
	.625	3.750	29.20
	.750	3.500	34.04
	1.000	3.000	42.72
	1.250	2.500	50.06
	1.500	2.000	56.07

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>5 1/4" D.E.</b> (5.250")	.500	4.250	25.37
	.750	3.750	36.05
	.875	3.500	40.88
	1.000	3.250	45.39
	1.125	3.000	49.56
	1.250	2.750	53.40
	1.500	2.250	60.07
	<b>5 1/2" D.E.</b> (5.500")	.500	4.500
.625		4.250	32.54
.750		4.000	38.05
.875		3.750	43.22
1.000		3.500	48.06
1.250		3.000	56.74
1.500		2.500	64.08
<b>5" IPS</b> <b>5 9/16" D.E.</b> (5.563")	.258	5.047	14.62
	.375	4.813	20.78
	.500	4.563	27.04
	.625	4.313	32.96
	.750	4.063	38.55
<b>5 3/4" D.E.</b> (5.750")	.500	4.750	28.04
	.750	4.250	40.05
	.875	4.000	45.56
	1.000	3.750	50.73
	1.500	2.750	68.09
<b>5 7/8" D.E.</b> (5.875")	1.000	3.875	52.07

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D.E.	PAROI	DIA. INT.	POIDS/PI.	
<b>6" D.E.</b> (6.000")	.250	5.500	15.35	
	.375	5.250	22.53	
	.500	5.000	29.37	
	.625	4.750	35.88	
	.750	4.500	42.05	
	.875	4.250	47.89	
	1.000	4.000	53.40	
	1.125	3.750	58.57	
	1.250	3.500	63.41	
	1.500	3.000	72.09	
	1.750	2.500	79.43	
	2.000	2.000	85.44	
	<b>6 1/4" D.E.</b> (6.250")	.500	5.250	30.70
		.625	5.000	37.55
.750		4.750	44.05	
1.000		4.250	56.07	
1.125		4.000	61.58	
1.250		3.750	66.75	
1.500		3.250	76.10	
<b>6 1/2" D.E.</b> (6.500")	.375	5.750	24.53	
	.500	5.500	32.04	
	.563	5.375	35.70	
	.750	5.000	46.06	
	1.000	4.500	58.74	
	1.250	4.000	70.09	
	1.500	3.500	80.10	
	1.750	3.000	88.77	
	2.000	2.500	96.12	

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>6" IPS</b> <b>6 5/8" D.E.</b> (6.625")	.250	6.125	17.02
	.280	6.055	18.97
	.312	6.000	21.10
	.360	5.905	24.08
	.432	5.761	28.57
	.500	5.625	32.71
	.562	5.501	36.39
	.719	5.187	45.35
	.750	5.125	47.06
	.864	4.897	53.16
	1.125	4.375	66.08
	<b>6 3/4" D.E.</b> (6.750")	.500	5.750
.625		5.500	40.88
.750		5.250	48.06
1.000		4.750	61.41
1.250		4.250	73.43
<b>7" D.E.</b> (7.000")	1.500	3.750	84.11
	.250	6.500	18.02
	.322	6.356	22.97
	.375	6.250	26.53
	.500	6.000	34.71
	.625	5.750	42.55
	.750	5.500	50.06
	.875	5.250	57.24
	1.000	5.000	64.08
	1.125	4.750	70.59
	1.250	4.500	76.76
	1.500	4.000	88.11
1.750	3.500	98.12	
2.000	3.000	106.80	

IPS: ASTM A 106B, A106C, A53B, API 5LB

HRSST: A106, A519

# Marmon/Keystone Canada Inc.

## Tubes et tuyaux sans joint à paroi épaisse

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>7<sup>1</sup>/<sub>4</sub>" D.E.</b> (7.250")	.500	6.250	36.05
	.625	6.000	44.22
	.750	5.750	52.07
	1.000	5.250	66.75
	1.125	5.000	73.59
	1.250	4.750	80.10
	1.500	4.250	92.12
<b>7<sup>1</sup>/<sub>2</sub>" D.E.</b> (7.500")	.250	7.000	19.36
	.375	6.750	28.54
	.500	6.500	37.38
	.625	6.250	45.89
	.750	6.000	54.07
	1.000	5.500	69.42
	1.250	5.000	83.44
	1.500	4.500	96.12
	1.750	4.000	107.50
	2.000	3.500	117.50
<b>7"IPS</b> <b>7<sup>5</sup>/<sub>8</sub>" D.E.</b> (7.625")	.301	7.023	23.57
	.500	6.625	38.05
	.750	6.125	55.07
	.875	5.875	63.08
	1.000	5.625	70.76
	1.250	5.125	85.11
	1.500	4.625	98.12
<b>7<sup>3</sup>/<sub>4</sub>" D.E.</b> (7.7500")	.375	7.000	29.54
	.500	6.750	38.72
	.750	6.250	56.07
	1.000	5.750	72.09
	1.250	5.250	86.78
	1.500	4.750	100.10

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>7<sup>7</sup>/<sub>8</sub>" D.E.</b> (7.875")	.906	6.063	67.43
<b>8" D.E.</b> (8.000")	.375	7.250	30.54
	.500	7.000	40.05
	.625	6.750	49.23
	.750	6.500	58.07
	1.000	6.000	74.76
	1.125	5.750	82.60
	1.250	5.500	90.11
	1.400	5.200	98.68
	1.500	5.000	104.10
	1.750	4.500	116.80
	2.000	4.000	128.20
<b>8<sup>1</sup>/<sub>4</sub>" D.E.</b> (8.250")	.500	7.250	41.39
	.750	6.750	60.08
	1.000	6.250	77.43
	1.125	6.000	85.61
	1.250	5.750	93.45
	1.500	5.250	108.10
<b>8<sup>1</sup>/<sub>2</sub>" D.E.</b> (8.500")	.500	7.500	47.72
	.625	7.250	52.57
	.750	7.000	62.08
	1.000	6.500	80.10
	1.250	6.000	96.79
	1.500	5.500	112.10
	1.750	5.000	126.20
	2.000	4.500	138.80
2.500	3.500	160.20	

IPS: ASTM A 1068B, A106C, A53B, API 5LB

HRSST: A106, A519

# Marmon/Keystone Canada Inc.

Nous ajoutons de nouvelles dimensions périodiquement.

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D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>8"IPS</b> <b>8<sup>5</sup>/<sub>8</sub>" D.E.</b> (8.625")	.250	8.125	22.36
	.277	8.071	24.70
	.322	7.981	28.55
	.406	7.813	35.64
	.500	7.625	43.39
	.593	7.438	50.87
	.719	7.187	60.71
	.750	7.125	63.08
	.812	7.001	67.76
	.875	6.875	72.42
	.906	6.813	74.69
	1.000	6.625	81.44
	1.125	6.375	90.11
	1.250	6.125	98.46
	1.500	5.625	114.10
	1.750	5.125	128.50
	2.000	4.625	141.50
<b>8<sup>3</sup>/<sub>4</sub>" D.E.</b> (8.750")	.375	8.000	33.54
	.500	7.750	44.06
	.750	7.250	64.08
	1.000	6.750	82.77
	1.250	6.250	100.10
	1.500	5.750	116.10
	2.000	4.750	144.20

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>9" D.E.</b> (9.000")	.250	8.500	23.36
	.375	8.250	34.54
	.500	8.000	45.39
	.625	7.750	55.90
	.750	7.500	66.08
	1.000	7.000	85.44
	1.250	6.500	103.50
	1.500	6.000	120.20
	1.750	5.500	135.50
	2.000	5.000	149.50
	2.250	4.500	162.20
	2.500	4.000	173.60
	3.000	3.000	192.2
<b>9<sup>1</sup>/<sub>8</sub>" D.E.</b> (9.125")	1.250	6.625	105.10
<b>9<sup>1</sup>/<sub>4</sub>" D.E.</b> (9.250)	.500	8.250	46.73
	.625	8.000	57.57
	.750	7.750	68.09
	1.000	7.250	88.11
	1.250	6.750	106.80
	1.500	6.250	124.20
<b>9<sup>3</sup>/<sub>8</sub>" D.E.</b> (9.375")	.625	8.125	58.41

## Tubes et tuyaux sans joint à paroi épaisse

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>9 1/2" D.E.</b> (9.500")	.375	8.750	36.55
	.500	8.500	48.06
	.750	8.000	70.09
	1.000	7.500	90.78
	1.125	7.250	100.60
	1.250	7.000	110.10
	1.500	6.500	128.20
	1.750	6.000	144.80
	2.000	5.500	160.20
	2.500	4.500	186.90
<b>9" IPS</b> <b>9 5/8" D.E.</b> (9.625")	.342	8.941	33.90
	.375	8.875	37.05
	.390	8.845	38.46
	.500	8.625	48.72
	.593	8.439	57.20
	.688	8.249	65.66
	.750	8.125	71.09
	.875	7.875	81.77
	1.000	7.625	92.12
	1.125	7.375	102.10
	1.250	7.125	111.80
	1.500	6.625	130.20
	<b>9 3/4" D.E.</b> (9.750")	.500	8.750
.750		8.250	72.09
1.000		7.750	93.45
1.250		7.250	113.50
1.500		6.750	132.20

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>10" D.E.</b> (10.000")	.500	9.000	50.73
	.750	8.500	74.09
	1.000	8.000	96.12
	1.125	7.750	106.60
	1.250	7.500	116.80
	1.500	7.000	136.20
	1.750	6.500	154.20
	2.000	6.000	170.90
	2.250	5.500	186.20
	2.500	5.000	200.30
<b>10 1/4" D.E.</b> (10.250")	.500	9.250	52.07
	.750	8.750	76.10
	1.000	8.250	98.79
	1.250	7.750	120.20
	1.500	7.250	140.20
<b>10 3/8" D.E.</b> (10.375")	1.250	7.875	121.80
<b>10 1/2" D.E.</b> (10.500")	.438	9.624	47.06
	.500	9.500	53.40
	.750	9.000	78.10
	1.000	8.500	101.50
	1.250	8.000	123.50
	1.375	7.750	134.00
	1.500	7.500	144.20
	1.750	7.000	163.50
	2.000	6.500	181.60
	2.250	6.000	198.20
2.500	5.500	213.60	
3.000	4.500	240.30	

# Marmon/Keystone Canada Inc.

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D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>10" IPS</b> <b>10<sup>3</sup>/<sub>4</sub>" D.E.</b> (10.750")	.250	10.250	28.04
	.279	10.192	31.20
	.307	10.135	34.24
	.312	10.125	34.78
	.365	10.020	40.48
	.406	9.938	44.85
	.438	9.874	48.24
	.500	9.750	54.74
	.594	9.562	64.43
	.719	9.312	77.03
	.844	9.062	89.29
	.875	9.000	92.28
	1.000	8.750	104.10
	1.125	8.500	115.60
	1.250	8.250	126.80
	1.438	7.875	143.00
	1.500	7.750	148.20
	1.750	7.250	168.20
	2.000	6.750	186.90
	2.250	6.250	204.30
2.500	5.750	220.30	
<b>11" D.E.</b> (11.000")	.500	10.000	56.07
	.750	9.500	82.10
	1.000	9.000	106.80
	1.250	8.500	130.20
	1.500	8.000	152.20
	1.750	7.500	172.90
	2.000	7.000	192.20
	2.250	6.500	210.30
	2.500	6.000	227.00
	3.000	5.000	256.30

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>11<sup>1</sup>/<sub>4</sub>" D.E.</b> (11.250")	.500	10.250	57.41
	.625	10.000	70.92
	.750	9.750	84.11
	.875	9.500	96.95
	1.000	9.250	109.50
	1.125	9.000	121.60
	1.250	8.750	133.50
	1.500	8.250	156.20
	2.000	7.250	197.60
	<b>11<sup>1</sup>/<sub>2</sub>" D.E.</b> (11.500")	.500	10.500
.750		10.000	86.11
1.000		9.500	112.10
1.250		9.000	136.80
1.375		8.750	148.70
1.500		8.500	160.20
1.750		8.000	182.20
2.000		7.500	202.90
2.500		6.500	240.30
2.875	5.750	264.80	
<b>11" IPS</b> <b>11<sup>3</sup>/<sub>4</sub>" D.E.</b> (11.750")	.375	10.625	45.56
	.500	10.750	60.08
	.750	10.250	88.11
	.875	10.000	101.60
	1.000	9.750	114.80
	1.125	9.500	127.70
	1.250	9.250	140.20
	1.500	8.750	164.20
	1.750	8.250	186.90
2.000	7.750	208.30	
2.500	6.750	247.00	
2.875	6.000	272.50	

IPS: ASTM A 1068B, A106C, A53B, API 5LB

HRSST: A106, A519

## Tubes et tuyaux sans joint à paroi épaisse

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>12" D.E.</b> (12.000")	.500	11.000	61.41
	.625	10.750	75.93
	.750	10.500	90.11
	.938	10.125	110.80
	1.000	10.000	117.50
	1.250	9.500	143.50
	1.500	9.000	168.20
	1.750	8.500	191.60
	2.000	8.000	213.60
	2.250	7.500	234.30
	2.500	7.000	253.70
	3.000	6.000	288.40
<b>12 1/4" D.E.</b> (12.250")	.500	11.250	62.75
	.750	10.750	92.12
	1.000	10.250	120.20
	1.125	10.000	133.70
	1.250	9.750	146.90
	1.500	9.250	172.20
	1.625	9.000	184.40
	2.000	8.250	218.90
<b>12 1/2" D.E.</b> (12.500")	.500	11.500	64.08
	.750	11.000	94.12
	1.000	10.500	122.80
	1.250	10.000	150.20
	1.500	9.500	176.20
	1.750	9.000	200.90
	2.000	8.500	224.30
	2.500	7.500	267.00

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>12" IPS</b> <b>12 3/4" D.E.</b> (12.750")	.330	12.090	43.77
	.375	12.000	49.56
	.406	11.938	53.53
	.438	11.874	51.59
	.500	11.750	65.42
	.562	11.630	73.16
	.688	11.374	88.63
	.750	11.250	92.12
	.844	11.062	107.30
	1.000	10.750	125.50
	1.125	10.500	139.70
	1.312	10.126	160.30
	1.500	9.750	180.20
	1.625	9.500	193.10
	1.750	9.250	205.60
	2.000	8.750	229.60
	2.250	8.250	252.30
2.375	8.000	263.20	
2.500	7.750	273.70	
<b>13" D.E.</b> (13.000")	.500	12.000	66.75
	.750	11.500	98.12
	1.000	11.000	128.20
	1.250	10.500	156.90
	1.500	10.000	184.20
	1.750	9.500	210.30
	2.000	9.000	235.00
	2.500	8.000	280.40
	2.875	7.250	310.90
3.000	7.000	320.40	

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D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>13<sup>3/8</sup>"D.E.</b> (13.375")	.500	12.375	68.75
	.750	11.875	101.10
	1.000	11.375	132.30
	1.250	10.875	161.90
	1.500	10.375	190.20
	1.750	9.875	217.30
	2.000	9.375	243.00
	2.500	8.375	290.40
<b>13<sup>1/2</sup>"D.E.</b> (13.500")	2.000	9.500	245.60
<b>13<sup>5/8</sup>"D.E.</b> (13.62")	1.250	11.125	165.20
<b>14" IPS</b> <b>14" D.E.</b> (14.000")	.312	13.376	45.68
	.375	13.250	54.57
	.437	13.126	63.37
	.500	13.000	72.09
	.594	12.812	85.05
	.688	12.624	97.81
	.750	12.500	106.10
	.938	12.124	130.90
	1.000	12.000	138.80
	1.094	11.812	150.80
	1.250	11.500	170.20
	1.406	11.188	189.10
	1.500	11.000	200.30
	1.750	10.500	229.00
	2.000	10.000	256.30
	2.250	9.500	282.40
	2.500	9.000	307.10
	2.875	8.250	341.60
	3.000	8.000	352.40

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>14<sup>3/8</sup>"D.E.</b> (14.375")	.500	13.375	74.09
	.750	12.875	109.10
	.812	12.750	117.60
	1.000	12.375	142.90
	1.250	11.875	175.20
	1.500	11.375	206.30
	1.750	10.875	236.00
	2.000	10.375	264.30
	2.500	9.375	317.10
2.750	8.875	341.40	
<b>15" D.E.</b> (15.000")	.375	14.250	58.57
	.500	14.000	77.43
	.750	13.500	114.10
	1.000	13.000	149.50
	1.125	12.750	166.70
	1.250	12.500	183.60
	1.500	12.000	216.30
	1.750	11.500	247.60
	2.000	11.000	277.70
	2.500	10.000	333.80
2.875	9.250	372.30	
3.000	9.000	384.50	
<b>15<sup>1/2</sup>"D.E.</b> (15.500")	.500	14.500	80.10
	.750	14.000	118.10
	1.000	13.500	154.90
	1.500	12.500	224.30
	1.750	11.500	247.600
	2.000	11.000	277.70
	2.500	10.000	333.80
	2.875	9.250	372.30
	3.000	9.000	384.50

IPS: ASTM A 1068B, A106C, A53B, API 5LB

HRSST: A106, A519

# Marmon/Keystone Canada Inc.

## Tubes et tuyaux sans joint à paroi épaisse

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>16" IPS</b> <b>16 D.E.</b> (16.000")	.312	15.376	52.36
	.375	15.250	62.58
	.500	15.000	82.77
	.656	14.688	107.50
	.750	14.500	122.50
	.844	14.312	136.60
	1.031	13.938	164.80
	1.219	13.562	192.40
	1.250	13.500	196.90
	1.438	13.124	223.60
	1.500	13.000	232.30
	1.594	12.812	245.20
	1.625	12.750	249.50
	1.750	12.500	266.30
	2.000	12.000	299.00
	2.250	11.500	330.40
	2.500	11.000	360.50
	2.875	10.250	403.00
	3.000	10.000	416.50
<b>16<sup>3</sup>/<sub>8</sub>" D.E.</b> (16.375")	3.375	9.625	468.60
<b>16<sup>1</sup>/<sub>2</sub>" D.E.</b> (16.500")	.500	15.500	85.44
	.750	15.000	126.20
	1.000	14.500	165.50
	1.250	14.000	203.60
	1.500	13.500	240.30
	2.000	12.500	309.70

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>16<sup>3</sup>/<sub>4</sub>" D.E.</b> (16.750")	2.500	11.750	380.50
<b>17 D.E.</b> (17.000")	.500	16.000	88.11
	.750	15.500	130.20
	1.000	15.000	170.90
	1.250	14.500	210.30
	1.500	14.000	248.30
	1.750	13.500	285.00
	2.000	13.000	320.40
	2.250	12.500	354.40
	2.500	12.000	387.20
	2.875	11.250	433.70
	3.000	11.000	448.60
<b>17<sup>1</sup>/<sub>4</sub>" D.E.</b> (17.250")	2.375	12.500	377.30
<b>17<sup>1</sup>/<sub>2</sub>" D.E.</b> (17.500")	.750	16.000	134.20
	1.000	15.500	176.20
	1.500	14.500	256.30
<b>17<sup>3</sup>/<sub>4</sub>" D.E.</b> (17.750")	2.000	13.500	331.10
	2.750	12.250	440.60

IPS: ASTM A 1068B, A106C, A53B, API 5LB

HRSST: A106, A519

# Marmon/Keystone Canada Inc.

Nous ajoutons de nouvelles dimensions périodiquement.

Si la dimension demandée n'apparaît pas, veuillez communiquer avec nous.

D.E.	PAROI	DIA. INT.	POIDS/PI.	
<b>18" IPS</b> <b>18" D.E.</b> (18.000")	.312	17.376	59.03	
	.375	17.250	70.59	
	.438	17.124	82.06	
	.500	17.000	93.45	
	.562	16.875	104.80	
	.750	16.500	138.20	
	.938	16.124	170.90	
	1.156	15.688	208.00	
	1.375	15.250	244.10	
	1.562	14.876	274.20	
	1.625	14.750	284.20	
	1.750	14.500	303.70	
	1.781	14.438	308.50	
	2.000	14.000	341.80	
	2.250	13.500	378.50	
	2.500	13.000	413.90	
	2.875	12.250	447.90	
	3.000	12.000	480.60	
	<b>18<sup>1</sup>/<sub>8</sub>" D.E.</b> (18.125")	2.750	12.625	451.60
	<b>18<sup>1</sup>/<sub>2</sub>" D.E.</b> (18.500")	.750	17.000	142.20
1.000		16.500	186.90	
1.250		16.000	230.30	
1.500		15.500	272.30	
2.000		14.500	352.40	
2.375		13.750	409.00	

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>18<sup>3</sup>/<sub>4</sub>" D.E.</b> (18.750")	2.000	14.750	357.80
<b>19" D.E.</b> (19.000")	.500	18.000	98.79
	.750	17.500	146.20
	1.000	17.000	192.20
	1.250	16.500	237.00
	1.500	16.000	280.40
	1.750	15.500	322.40
	2.000	15.000	363.10
	2.500	14.000	440.60
	3.000	13.000	512.60
<b>19<sup>1</sup>/<sub>2</sub>" D.E.</b> (19.500")	3.000	13.500	528.70
<b>20" IPS</b> <b>20" D.E.</b> (20.000")	.375	19.250	78.60
	.438	19.124	91.51
	.500	19.000	104.10
	.594	18.814	123.10
	.625	18.750	129.30
	.750	18.500	154.20
	.812	18.376	166.40
	1.031	17.938	208.90
	1.281	17.438	256.10
	1.500	17.000	296.40
	1.750	16.500	341.10
	1.968	16.064	379.00
	2.000	16.000	384.50
	2.250	15.500	426.50
	2.500	15.000	467.30
3.000	14.000	544.70	

IPS: ASTM A 1068B, A106C, A53B, API 5L

HRSST: A106, A519

# Marmon/Keystone Canada Inc.

## Tubes et tuyaux sans joint à paroi épaisse

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>20 1/2" D.E.</b> (20.500")	1.500	17.500	304.40
	2.250	18.250	438.50
<b>21" D.E.</b> (21.000")	.500	10.000	109.50
	.750	19.500	162.20
	1.000	19.000	213.60
	1500	18.000	312.40
	1.750	17.500	359.80
	2.000	17.000	405.80
	2.500	16.000	494.00
	3.000	15.000	576.70
<b>22" IPS</b> <b>22" D.E.</b> (22.000")	.375	21.250	86.61
	.438	21.124	100.90
	.500	21.000	114.80
	.875	20.250	197.40
	1.125	19.750	250.80
	1.250	19.500	277.00
	1.500	19.000	328.40
	2.000	18.000	427.20
	2.500	17.000	520.70
	3.000	16.000	608.80
<b>23" D.E.</b> (23.000")	.500	22.000	120.20
	.750	21.500	178.20
	1.000	21.000	235.00
	1.500	20.000	344.40
	1.750	19.500	397.10
	2.000	19.000	448.60
	2.125	18.750	473.80
	2.500	18.000	547.40
	3.000	17.000	640.80

D.E.	PAROI	DIA. INT.	POIDS/PI.
<b>24" IPS</b> <b>24" D.E.</b> (24.000")	.375	23.250	94.62
	.437	23.126	109.90
	.500	23.000	125.50
	.562	22.876	140.70
	.625	22.750	156.00
	.688	22.624	171.30
	.750	22.500	186.20
	.969	22.062	238.30
	1.219	21.562	296.30
	1.312	21.376	317.90
	1.531	20.938	367.40
	1.812	20.376	429.40
	2.062	19.876	483.10
	2.343	19.314	541.90
	<b>26" IPS</b> <b>26" D.E.</b> (26.000")	2.500	19.000
3.000		18.000	672.80
.375		25.250	102.60
.500		25.000	136.20
.562		24.876	152.70
.750		24.500	202.30
.937		24.126	250.80
1.000		24.000	267.00
1.500		23.000	392.50
<b>28" IPS</b> <b>28" D.E.</b> (28.000")	2.000	22.000	512.60
	3.000	20.000	736.90
	.500	27.000	146.90
	.750	26.500	218.30
<b>30" IPS</b> <b>30" D.E.</b> (30.000")	1.000	26.000	288.40
	1.500	25.000	424.50
	2.000	24.000	555.40
	.500	29.000	157.50
1.000	28.000	309.70	

IPS: ASTM A 1068B, A106C, A53B, API 5LB

HRSST: A106, A519